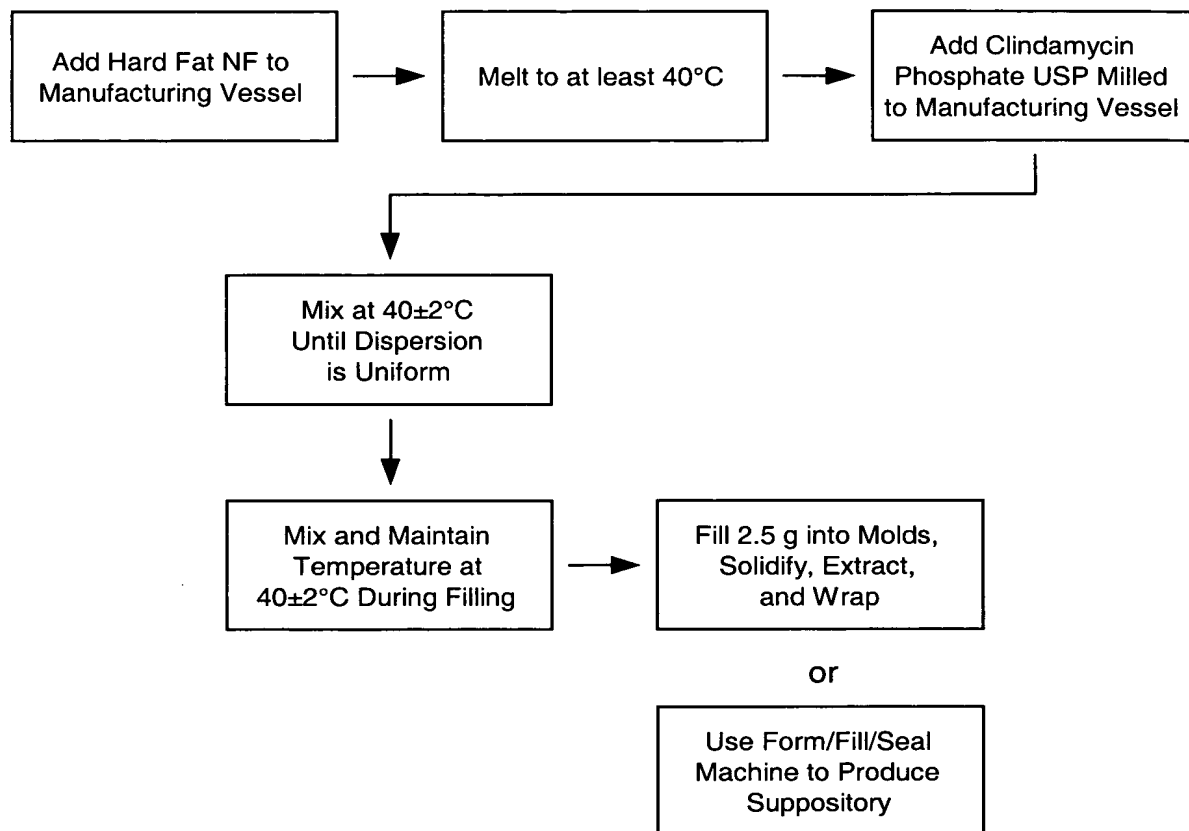


Figure 1. X-ray Diffraction Patterns Showing the Various Crystal Forms of a Suppository during the Polymorphic Transition. The Peaks at 15-25° 2θ, Represent the Peaks Associated with the Polymorphic Transition of the Base.

A.=  $\alpha$

B.=  $\alpha'$

C.=  $\beta$



5

Figure 2. Manufacturing Flow Chart for Lincosamide Rectal Suppositories.